



PREMIUM



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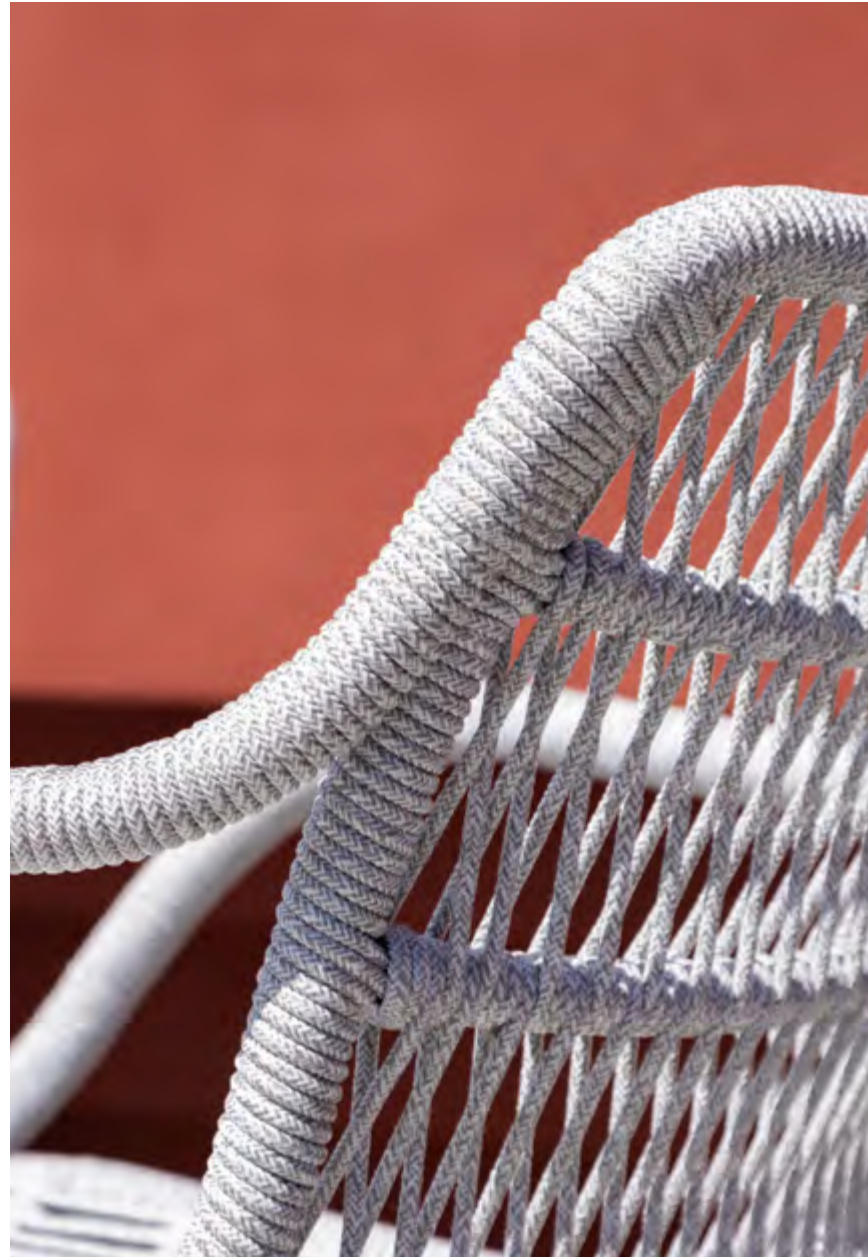
Leaf

design Edi e Paolo Ciani

We added a new, lightweight but extreme durable family of furniture, Leaf. It's playful open weaving-style-helps keeping your outdoor spaces light and bright. The armchair has two variations, with and without ropes wrapped around the arms, giving the user more options for customizing the item. Side and armchair, stool and a deep seating set are available with many more surprising new additions to come.







The meeting point between the weaving system and the aluminium frame generates an outstanding mix of design, functionality and comfort.



LEAF
CHAIR
ARMCHAIR



LEAF
CHAIR
CHAIR HIGH
ARMCHAIR HIGH





LEAF
ARMCHAIR WICKER



LEAF
HIGH BACK SOFA
HIGH BACK ARMCHAIR





LEAF
DINING TABLE



LEAF
STOOL
STOOL ARMLESS





LEAF
SINGLE SEAT SOFA
DOUBLE SEAT SOFA
COFFEE TABLES





LEAF
HIGH BACK SOFA
HIGH BACK ARMCHAIR





LEAF
SOFA SINGLE SEAT
SOFA THREE SEATER
SOFA TWO SEATER
COFFEE TABLE SQUARE
COFFEE TABLE RECTANGULAR
POUF





LEAF
HANGING CHAIR





Venice

design Edi e Paolo Ciani

Redesigned frames, woven with cost effective ropes and wicker. Wrapped wicker gives the items in the Venice family a unique look and also lead to very competitive pricing.





VENICE
CHAIR
CHAIR WICKER





VENICE
ARMCHAIR
ARMCHAIR WICKER





VENICE
STOOL





VENICE
HIGH BRACK LOUNGE CHAIR
BIG ARM LOUNGE CHAIR





VENICE
SINGLE SOFA
TWO SEATER SOFA
POUF
COFFEE TABLE BIG
COFFEE TABLE SMALL

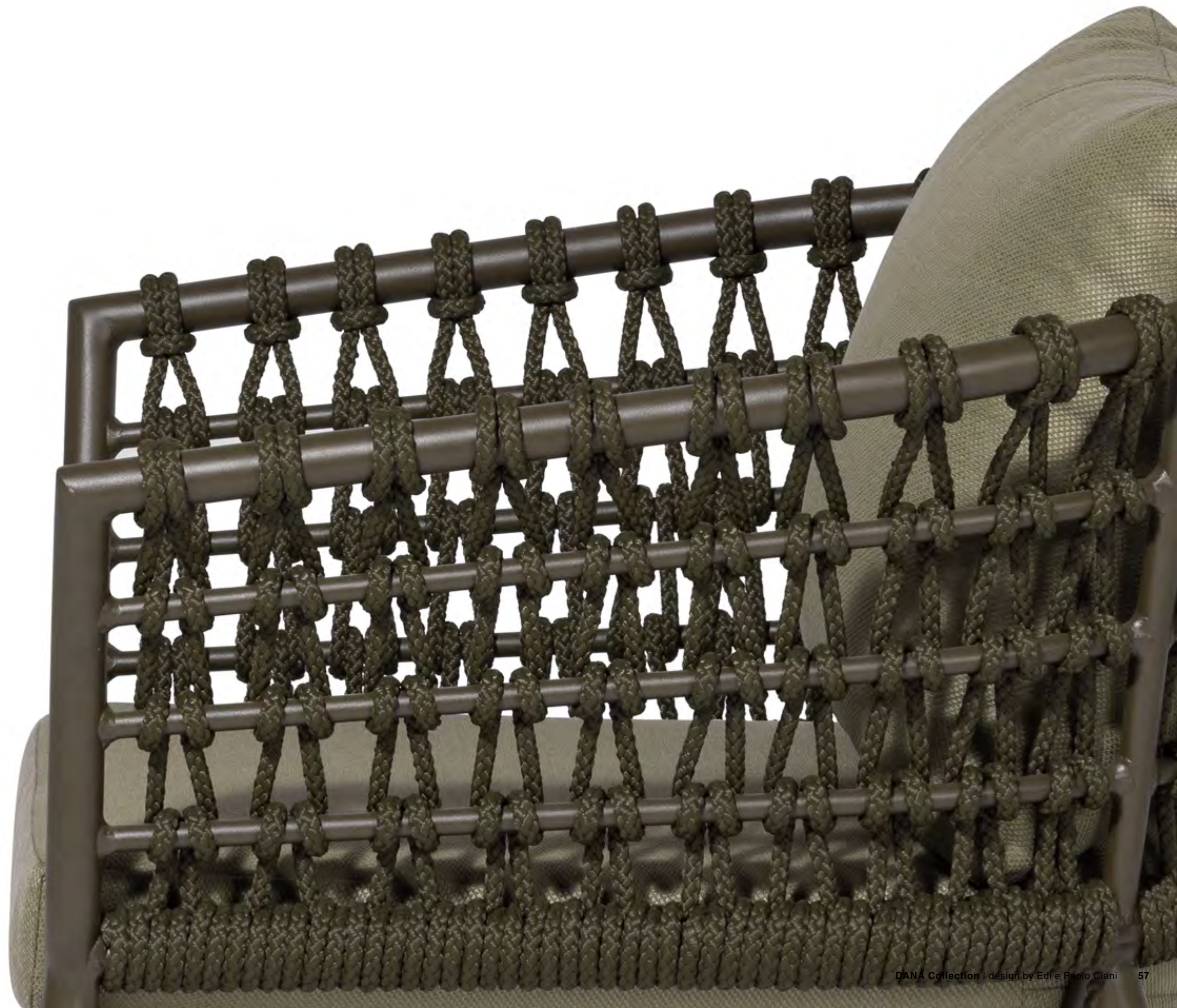


Dana

design Ed Van Engelen

Not only the Leaf family brings light back in your outdoor space, also the Dana family has a playful and light weaving style.

The weaving style of the Dana family is bold and sturdy, giving it a strong character. Sofa set, stools and a comfortable sunbed are currently available in the Dana family.









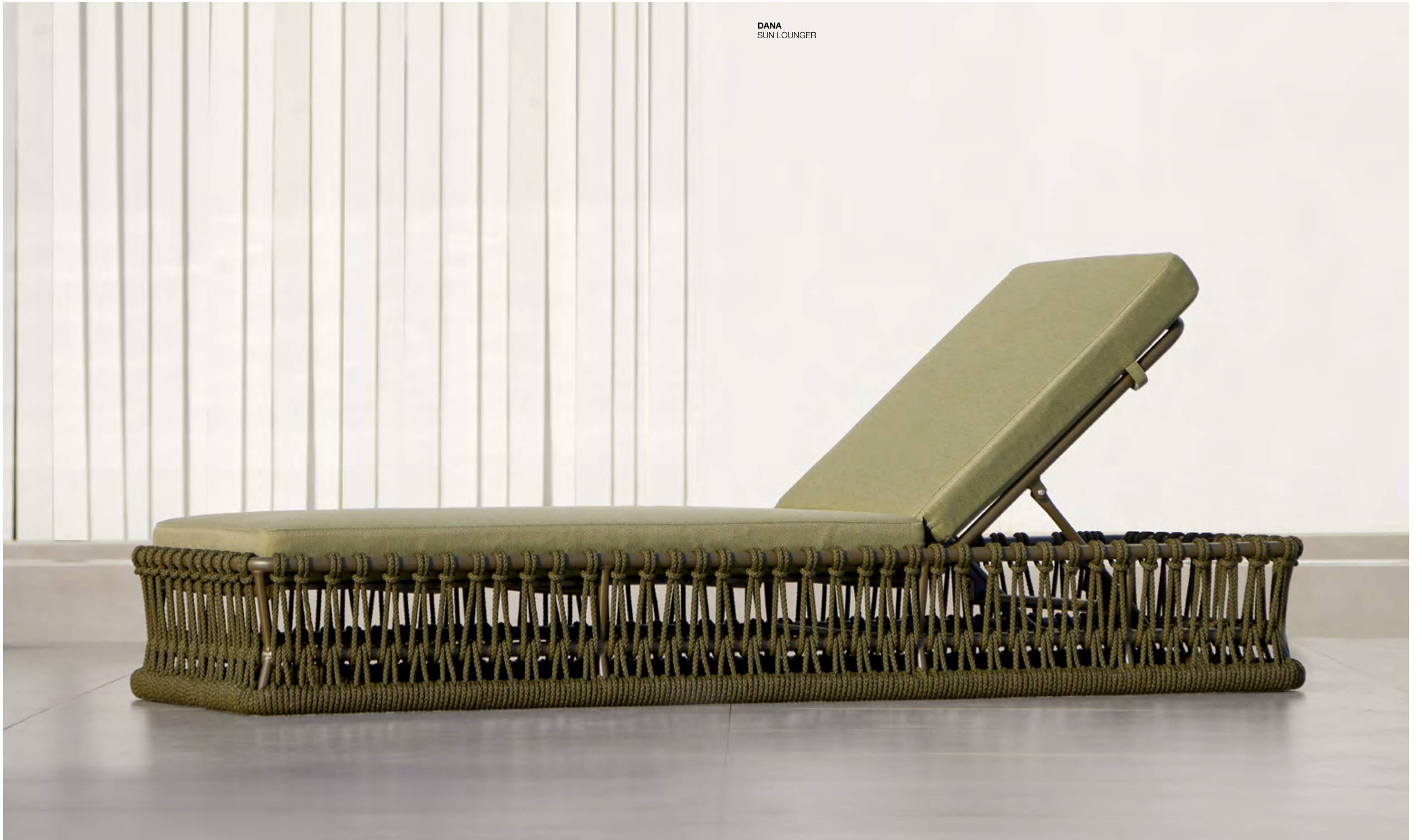


DANA
SINGLE SEAT SOFA
DOUBLE SEAT SOFA
COFFEE TABLES





DANA
SUN LOUNGER



Cru

design studioPANG

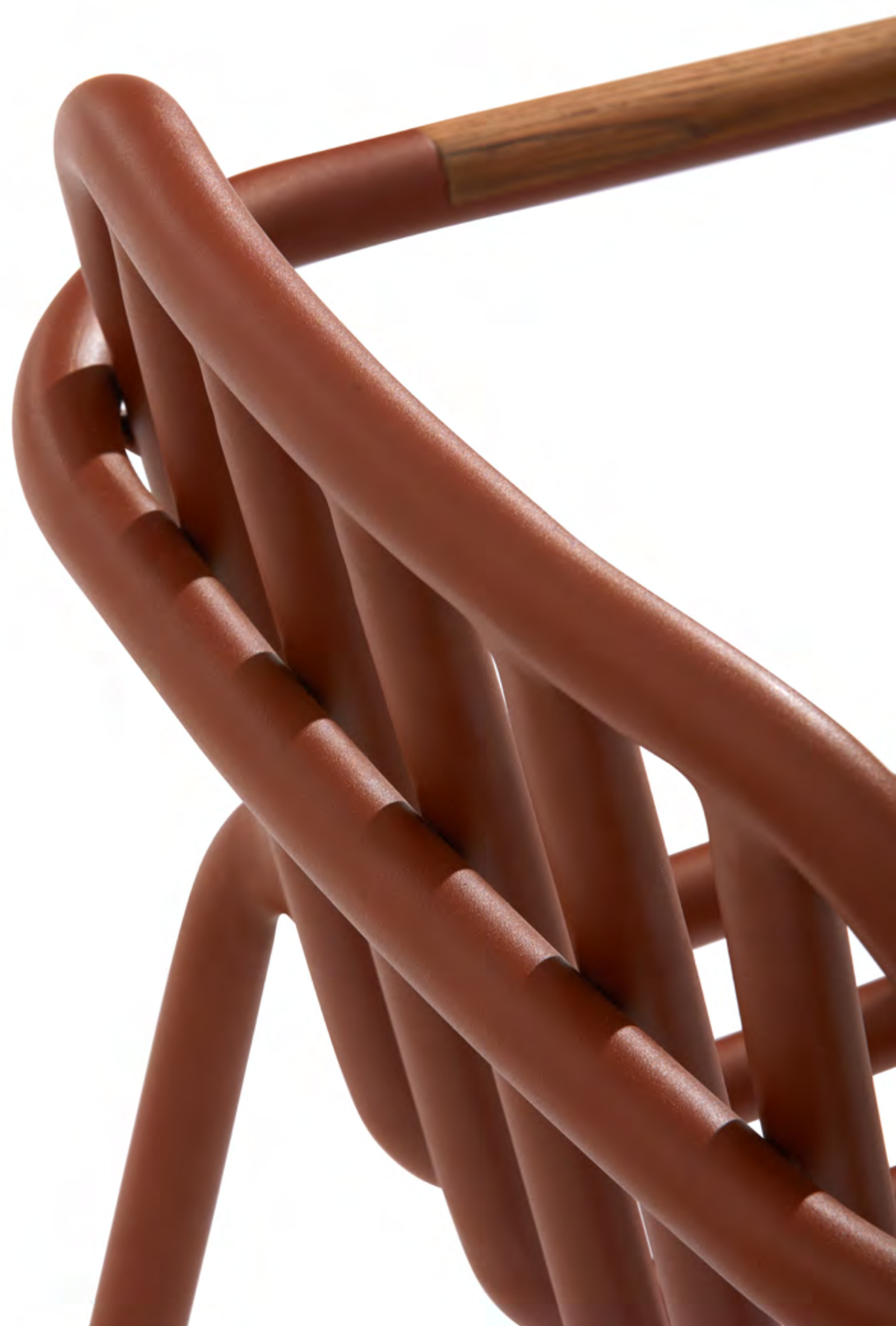
Cru, the first full aluminum family in our collection. The subtle teak inlay of the armrest provides comfort and warmth. Created with dense 30mm tubes, forming smooth wavy lines, giving the Cru a sophisticated and elegant look and feel.



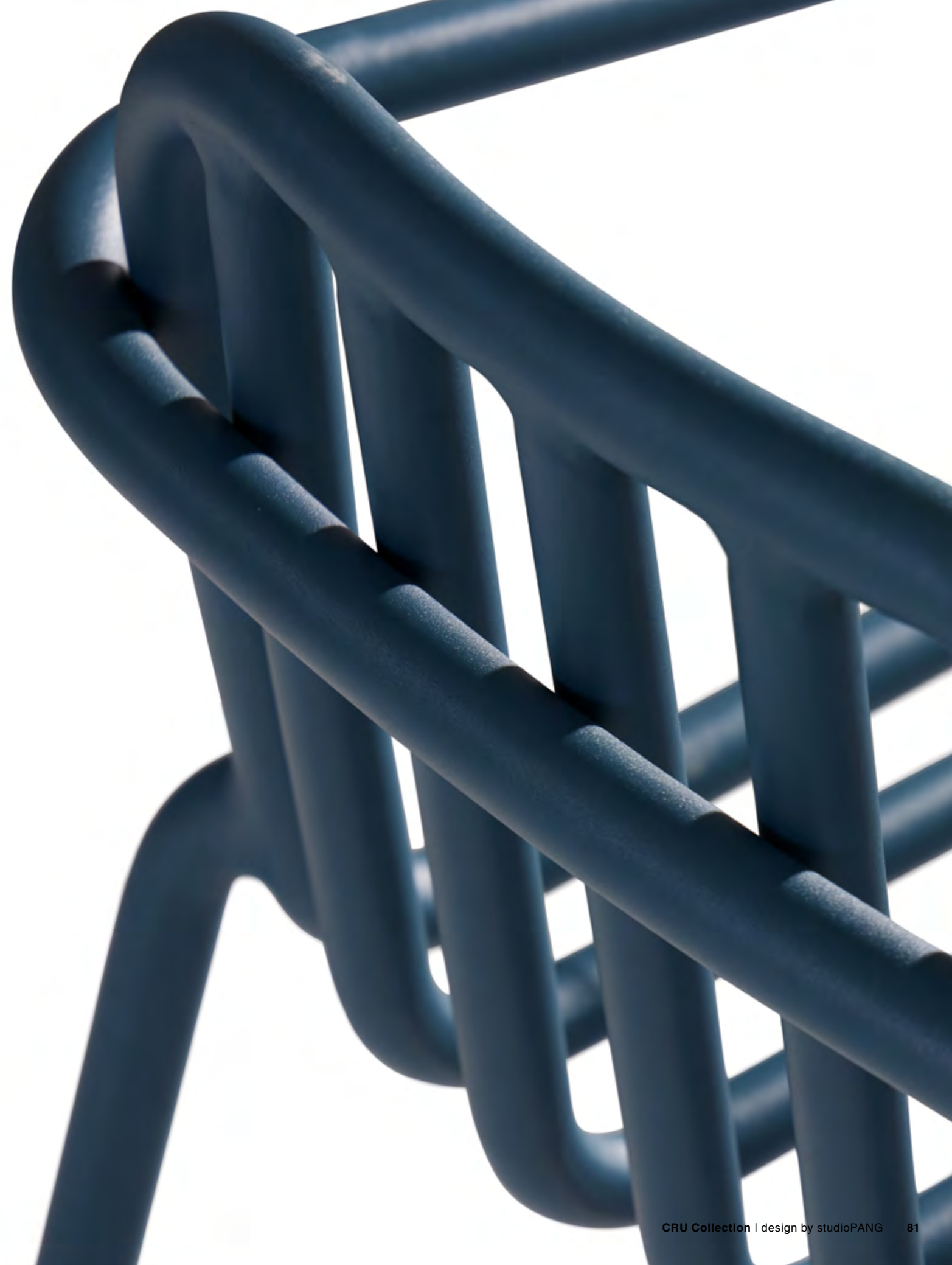


CRU
DINING CHAIR













CRU
STOOL



CRU
SINGLE SEAT SOFA
DOUBLE SEAT SOFA
COFFEE TABLES



Lee

design Ed Van Engelen

Slightly open and inviting arms making the Lee chair a pleasurable seating experience for all your guests. The Lee chair lets itself easily match with a wide variety of tables, like we did with matching the chair to our Rio table during the photoshoot of the Lee chair.





The meeting point between the weaving system and the aluminium frame generates an outstanding mix of design, functionality and comfort.





Ega

design Edi e Paolo Ciani

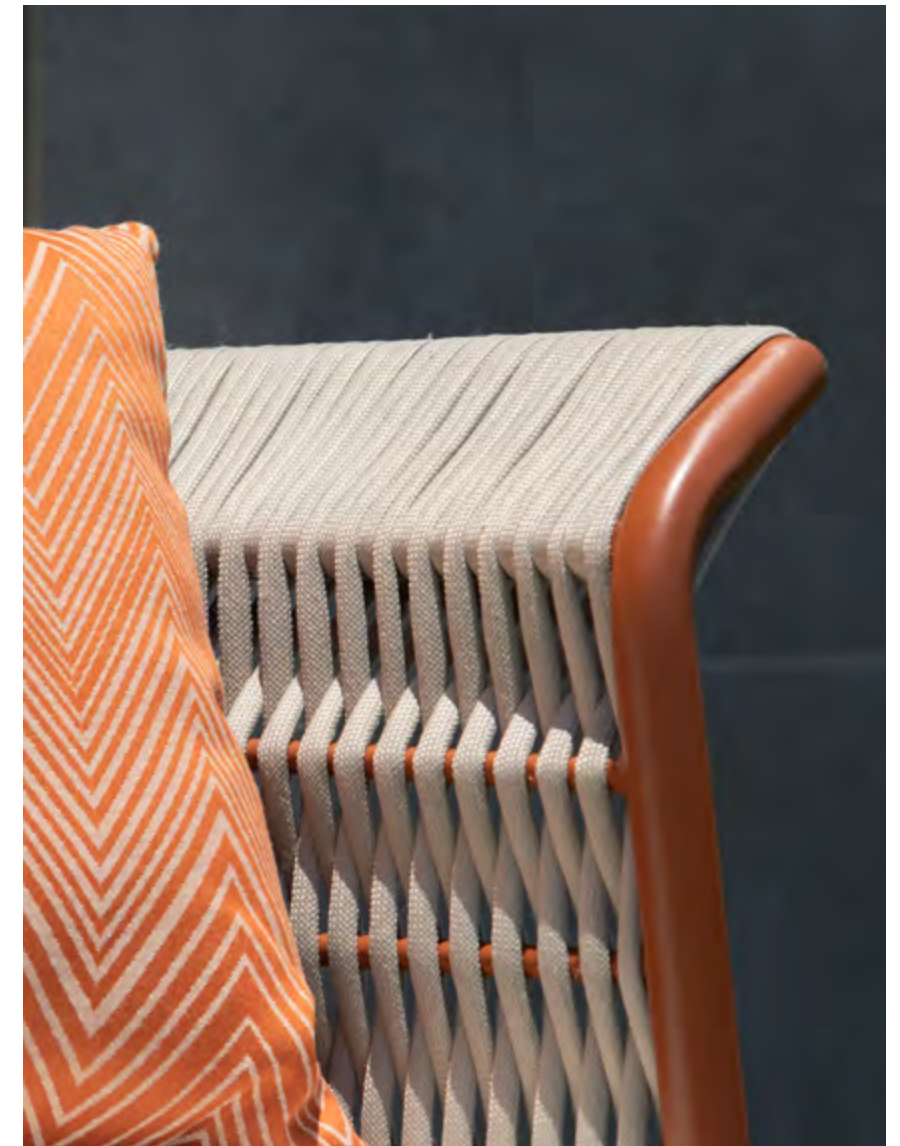
Ega, a majestic view for the eye. Sharing the idea of the inviting arms with the Lee chair gives also the Ega an very pleasant seating experience. Of course, is the Ega sofa set available in all color combinations, making it easy to customize the Ega to your liking.







The meeting point between the weaving system and the aluminium frame generates an outstanding mix of design, functionality and comfort.



Athens

design Ed Van Engelen

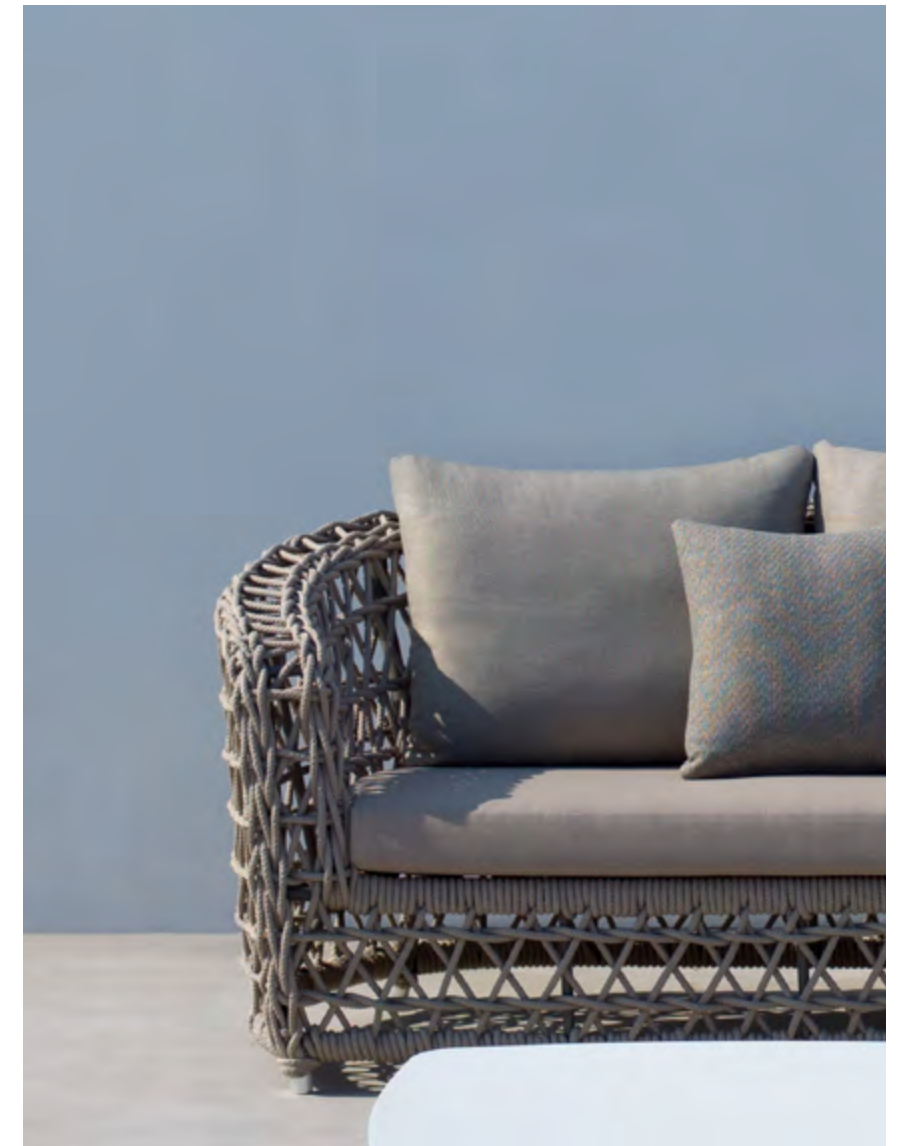
Athens, a true classic. Reshaped and woven with sturdy 10mm rope. The open weaving style allows the sunlight through, with as result a fresh and accessible lounge and dining set.







ATHENS
SINGLE SEATER
DOUBLE SEATER





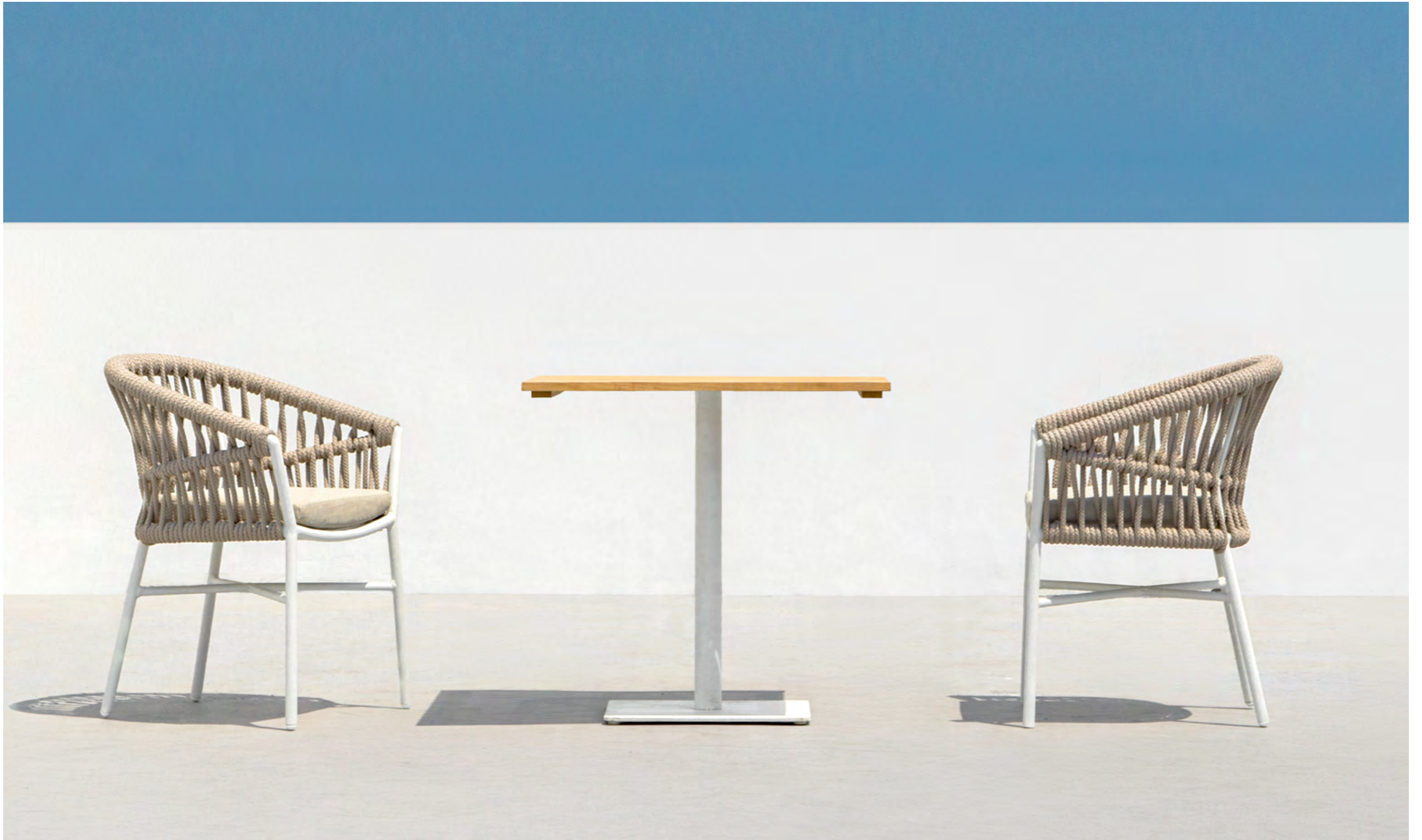


Method

design studioPANG

A wide collection with a strong personality, very recognizable and able to seduce any user. A special weaving system gives at the same time force and harmony to all the pieces: dining chair, stool, lounge set and daybed. The Method collection is a full journey in the outdoor world, where nautical ropes envelop an original and robust aluminium tube frame, giving life to a unique family of products with charm and elegant feeling.







METHOD
CHAIR
GALLEON
TABLE



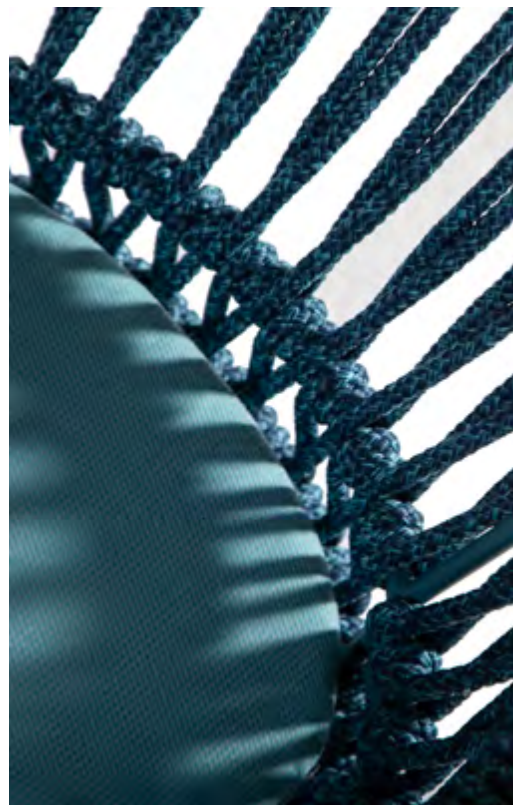
The meeting point between the weaving system and the aluminium frame generates an outstanding mix of design, functionality and comfort.



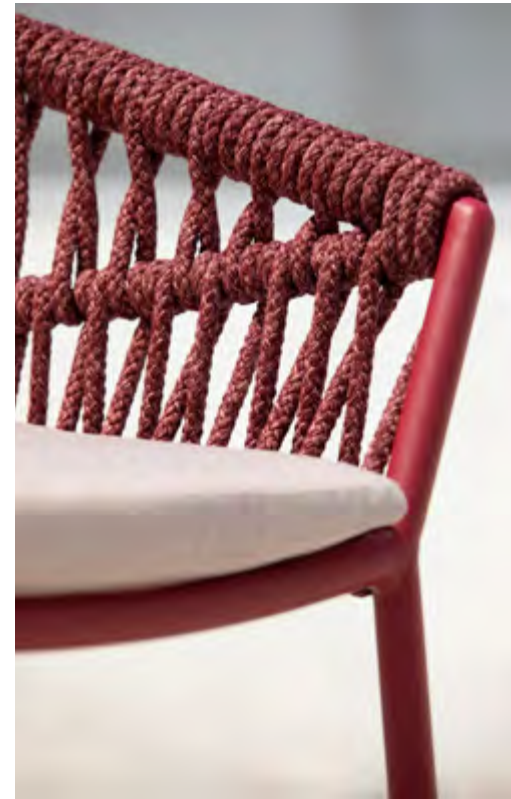
METHOD
CHAIR WICKER







METHOD
CHAIR







METHOD
STOOL
RIO
BAR TABLE





METHOD
SINGLE SOFA



GALLEON
SINGLE SOFA
DOUBLE SOFA



A perfect piece where to take a breath and relax, feeling the maximum comfort of the big soft seat enveloped by an elegant weaving of nautical ropes.



Utah

design studioPANG

Utah, the thin, vertical woven, braids create a refined and classical look. Fully weatherproof and stackable are features that make the Utah ideal for both domestic and hospitality use. The perfectly fitted seat cushions give excellent support so that even during the longest outdoor dinner parties a comfortable seat is guaranteed.





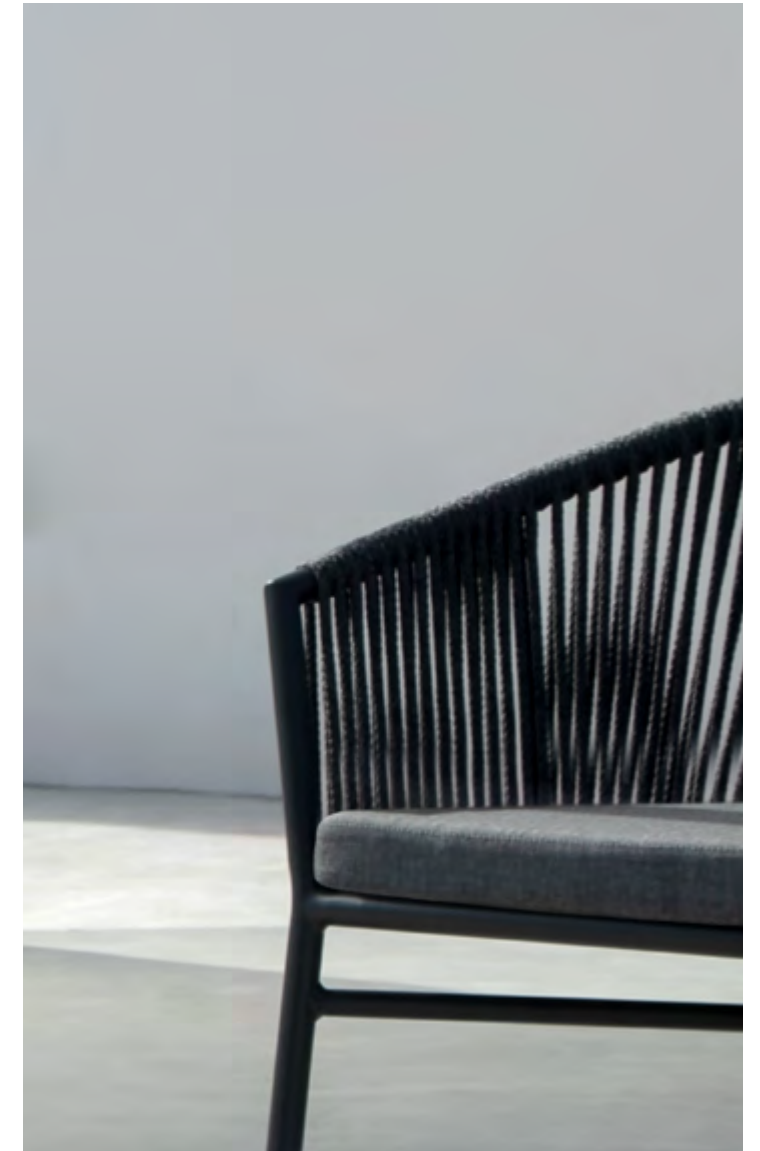
UTAH
SINGLE SOFA
DOUBLE SOFA







UTAH
DINING CHAIR



UTAH
STOOL
DINING CHAIR



Dub

design studioPANG

The Dub collection is defined by a captivating design, where lines and edges perfectly match each other and where comfort is totally assured. Built on a solid, polyester powder coated aluminium frame, the backs are covered with a hand-woven synthetic fabric tubular padded with rubber. This is a perfect choice for any outdoor space, thanks to its maximum comfort and clear lines with no exuberance or design prevarications.







DUB
DINING CHAIR



Simple lines with surprising and perfect ergonomics generate a creative mood for an excellent comfort of any outdoor solution, where good feeling is the claim.









DUB
LOUNGE CHAIR
SOFA









DUB
SUNLOUNGER



A place where to relax and chill is what the Dub sunlounger is able to offer to users in seek of peace and silence.



Galleon

design Ed Van Engelen

A couple of pieces with a very strong personality where the warmth of teak meets an original aluminium frame, for a really sensational result. Galleon reminds the original structure of wooden hulls and the construction skills of the old craftsmen of nautical world, reinterpreted in a contemporary key for the world of outdoor furniture. The aesthetics are of sure effect, as well as the comfort and stability, for a collection able to be protagonist of any place you put it in.







GALLEON
DINING CHAIR









GALLEON
SINGLE SOFA
DOUBLE SOFA



GALLEON
SINGLE SOFA
DOUBLE SOFA
COFFEE TABLES





Drop

design Ed Van Engelen

The Drop family is a collection of outdoor seating that expresses an articulated stringing system that gives the product unique personality. The types of stringing can also be alternated, to obtain an even more complex and sophisticated design, characterized by two different levels that represent two different weaves. The chair is a cockpit model, enveloping and comfortable where the whole frame is crossed by the lapels rope. The bases of the various models are solid and linear, functional and at the same time with a characterizing design, capable of becoming the protagonist of the environment in which it is proposed.





DROP
CHAIR
ROUND TABLE



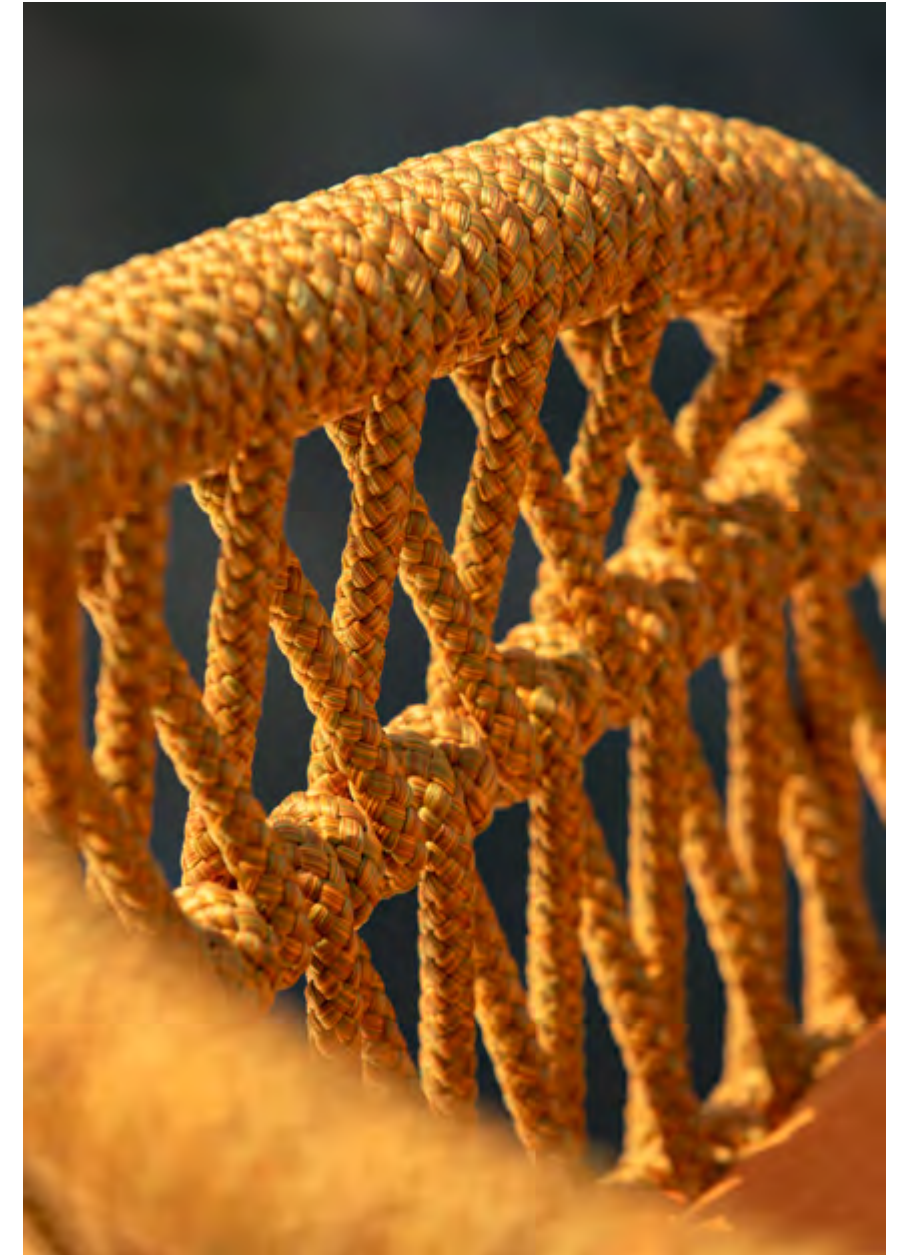
DROP
CHAIR







DROP
ARMCHAIR



The Drop chair is a cockpit model, enveloping and comfortable where the whole frame is crossed by the lapels of the rope. The articulated stringing system gives this product a unique personality.



DROP
CHAIR WICKER





DROP
STOOL
RIO
BAR TABLE

In the same way as the chair, the stool is a tub model, but scaled down with adequate proportions. A comfortable product with strong commercial potential, since its ergonomics are expertly combined with the robustness and stability of the product family.





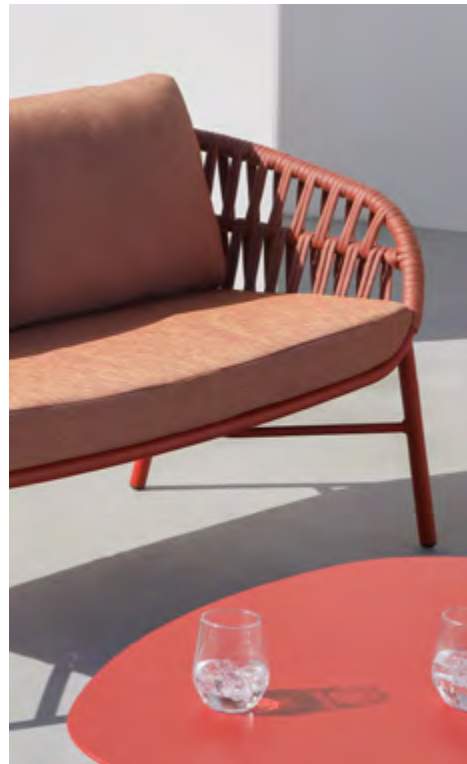
DROP
STOOL







DROP
LOUNGE CHAIR
COFFEE TABLE



DROP
ONE SEATER SOFA MAX
TWO SEATER SOFA MAX



DROP
ONE SEATER SOFA WICKER
TWO SEATER SOFA WICKER







DROP
DAY BED



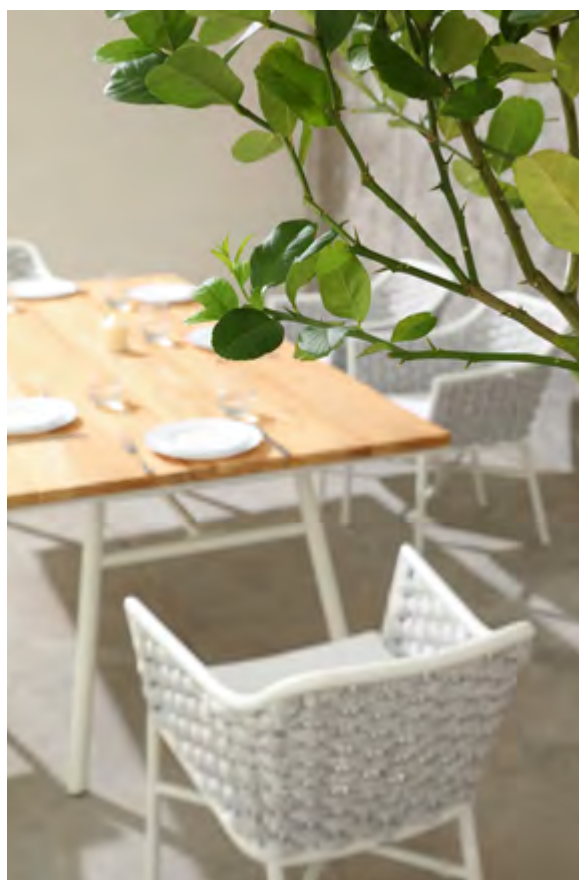
Rio

design Ed Van Engelen

Rio is a large and diverse family of outdoor furniture characterized by a decisive and memorable design, capable of personalizing the environment in which it is placed. The collection consists of chairs, sofa sets, tables and lounge chairs. Each piece retains the characteristic features of the model, which are dictated by the geometry of the backrest, as well as by the dialogue that is created between the frame itself and the rich weaving of ropes that develops within it. A variety of ropes, fabrics and finishes with various combinations makes this collection even more extensive and functional.







The contrast between the cold, almost glacial tones of the chair converses gently with the warmth of the teak wood top of the dining table. Nature, the surrounding environment and buildings go with this convivial moment.

RIO
DINING CHAIR
DINING TABLE TEAK



RIO
DINING CHAIR
ELIPSE TABLE CERAMIC







RIO
ARMCHAIR
BENCH







RIO
EVO SINGLE SOFA
EVO DOUBLE SOFA
SMALL COFFEE TABLE
MEDIUM COFFEE TABLE
BIG COFFEE TABLE



The Rio Evo sofa set offers a contagious personality, capable of enchanting the user and welcoming him in his moments of open air relaxation.

RIO
BOLD SINGLE SOFA
BOLD DOUBLE SOFA
COFFEE TABLES



The geometry of Rio sofa backrest welcomes the rich weaving of ropes in dialogue with the frame itself, defining its catchy design.









RIO
DAY BED

The day bed, as well as the sunlounger, offers the possibility of letting yourself be abandoned for total relaxation, where the comfort of the padded items and cushions allows you to rest, alone or in good company.



RIO
DAY BED



Green

design Ed Van Engelen

An innovative collection where the chair shell, expertly woven with a rich and attractive texture, is placed as if suspended on a light metal frame. The name chosen for this family of outdoor products, Green, is evocative and refers us to the thought in nature, precisely because it draws on it in the realization of the design. The shell of the chair, with this original weave, recalls a nest nestled on a perch and the chromatic combination adopted to present it wants to further emphasize its organic matrix. The collection consists of different types of products, from chairs to tables, and can be created in a wide range of combinations, finishes and colors.







GREEN
DINING CHAIR
OVAL TABLE

The details make this collection unique, where the embroidery of the rope, its design and the geometry it generates, create products with a strong personality. Green is able to graft its natural habitat wherever they are located.



GREEN
DINING CHAIR
OVAL TABLE
LANTERN
SMALL



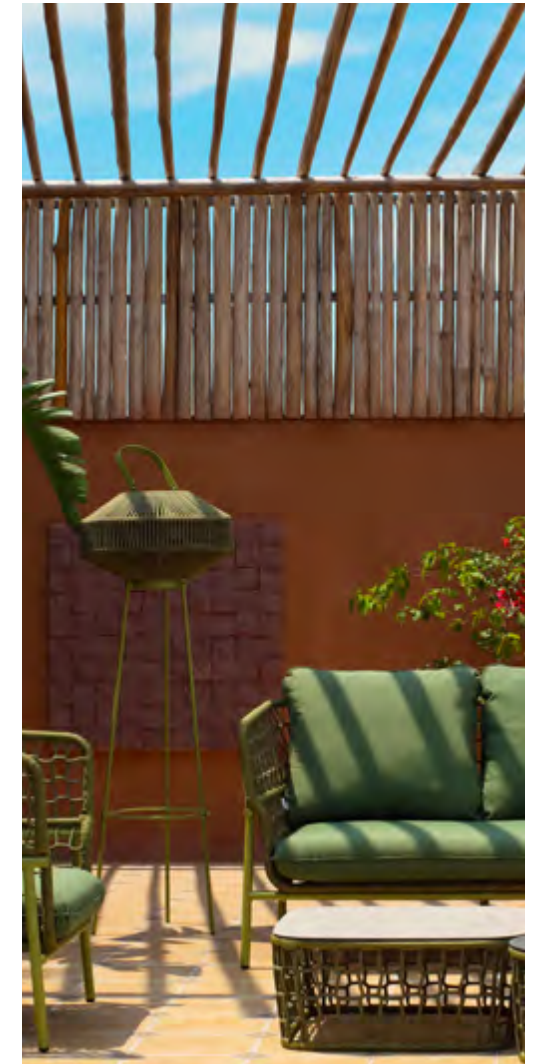
GREEN
DINING CHAIR
STOOL
OVAL TABLE
RIO
BAR TABLE







GREEN
SINGLE SOFA
DOUBLE SOFA
ROUND COFFEE TABLE
SQUARE COFFEE TABLE
LANTERN
STANDING HIGH



The sofa set is composed by single sofa, double sofa and a couple of coffee tables at their services. They strongly conveys comfort to the users and what better than combine the set with a standing lantern to create a cozy atmosphere.

Lantern

design Ed Van Engelen

Here is an ideal solution to complete the areas furnished with our products with taste and consistency. Lantern is a collection of lamps made entirely of aluminium and rope that was created to be elegantly combined with any outdoor environment, but also, a transition between interior and exterior. Thanks to its simple design but at the same time rich in details, these lamps are perfect for warming the environment, bringing visual and bright comfort. The family includes three sizes of standing lamps and two floor versions, light and comfortable to freely move in complete autonomy.



LANTERN
STANDING LOW
STANDING MIDDLE
STANDING HIGH
SMALL





LANTERN
STANDING HIGH
BIG
SMALL



Different models and typologies, suitable for various settings and capable of expressing themselves either side by side or with other products. The precision with which the weaving is made are synonyms of beauty and harmony.

LANTERN
STANDING MIDDLE
SMALL



Portofino

design Edi e Paolo Ciani

A collection of comfortable and elegant seats, where the rigor of the shapes contrasts with the delicacy with which the ropes configure the backrest. Effective weavings bring comfort and design to the entire collection, which includes various types of seats, such as chairs, stools and sofa sets. Thanks to the shape of the metal frame, the backrest looks like it is suspended from the base, generating an sense of lightness. Portofino allows a wide range of customization of the products' finishings, by offering many colors and materials.







PORTOFINO
CROSS WEAVING CHAIR
RIO
SQUARE TABLE CERAMIC



PORTOFINO
CHAIR
RIO
TABLE ALUMINIUM





PORTOFINO
STOOL
RIO
BAR TABLE

The stool line of Portofino is a perfect match for any kind of bistrot set. The rope gently keeps on moving up and down on the backrest, generating harmony and distinctive elegance.



PORTOFINO
STOOL
RIO
BAR TABLE





PORTOFINO
SINGLE SOFA
DOUBLE SOFA
COFFEE TABLE



Tables

all collections





GALLEON
ROUND TABLE
SQUARE TABLE
ROUND BAR TABLE



GREEN
OVAL TABLE



DROP
ROUND TABLE





RIO
TABLE ALUMINIUM TOP
TABLE TEAK TOP







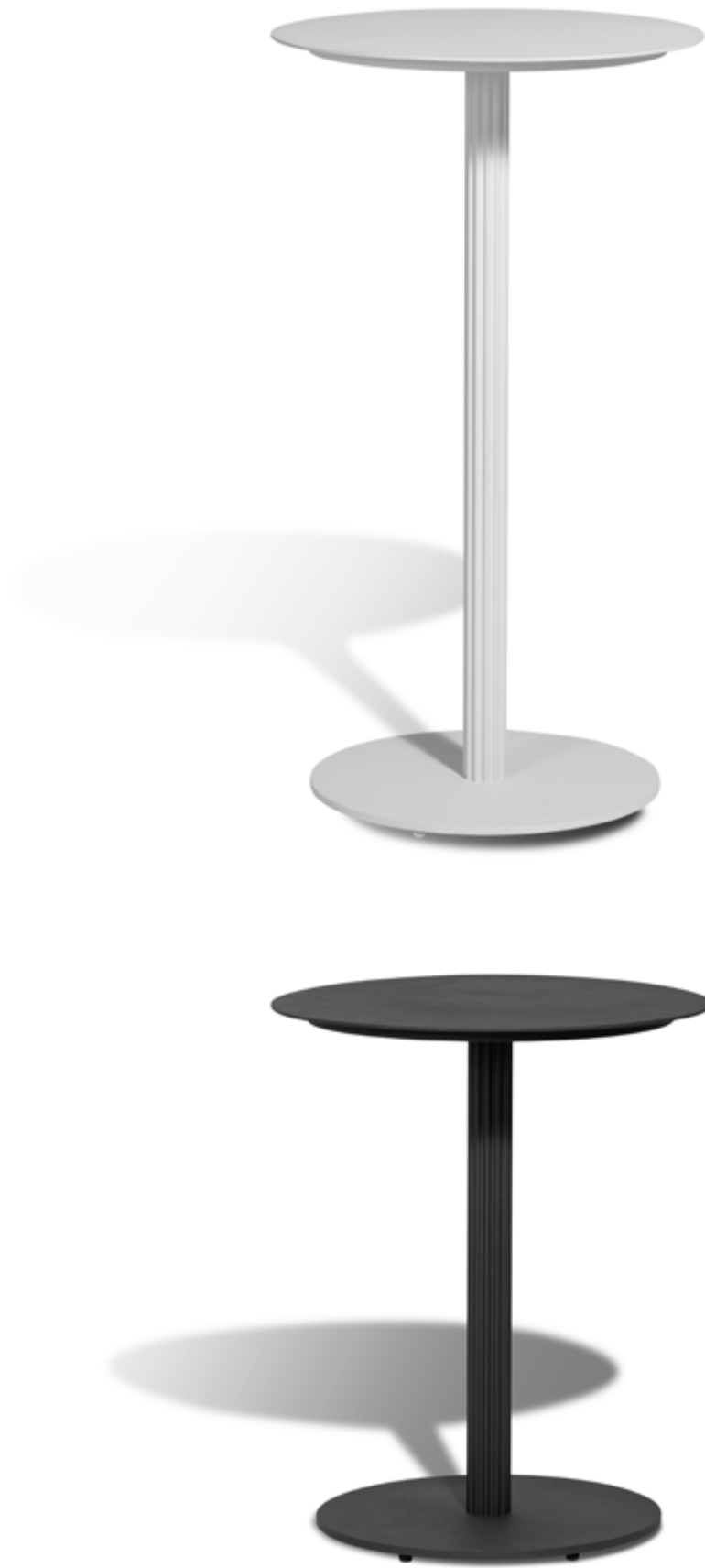
RIO
ELIPSE TABLE CERAMIC TOP



RIO
SQUARE TABLE CERAMIC TOP
BAR TABLE



FLOWER
BAR TABLE
DINING TABLE





THREE TOES
BAR TABLE
DINING TABLE



RIO
SMALL ALU COFFEE TABLE
MEDIUM ALU COFFEE TABLE
BIG ALU COFFEE TABLE





TECHNICAL DATA



LEAF ARMCHAIR NAKED ARM
code DA875WK
P59 h63 h81 h46



LEAF ARMCHAIR NAKED ARM ROPE
code DA875RO
P60,5 h63 h81 h46



LEAF ARMCHAIR WEAVED ARM
code DA875RO
P60,5 h63 h81 h46



LEAF SIDE CHAIR
code DA876RO
P52 h66,5 h81,5 h45



LEAF ARM STOOL
code DAB886RO
P56 h60 h102 h72,5



LEAF STOOL
code DAB887RO
P49 h56 h102 h72,5



LEAF HIGHBACK ARM
code DA923RO
P47 h58 h91 h45



LEAF HIGHBACK
code DA924RO
P47 h60 h91 h45



LEAF HANGING CHAIR
code DA920RO
P80 h98 h205



LEAF SINGLE SOFA
code DA881RO
P76 h73 h77 h43



LEAF TWO SEATER SOFA
code DA882RO
P149 h73 h77 h43



LEAF SINGLE SOFA HIGH BACK
code DA913RO
P73,5 h82,5 h100,5 h43



LEAF TWO SEATER SOFA HIGH BACK
code DA925RO
P152 h82,5 h100,5 h43



LEAF SINGLE SUN LOUNGER
code DA910RO
P75 h172 h76,5 h35



LEAF DAYBED
code DA911RO
P170 h171 h86 h35



LEAF COFFEE TABLE SMALL
code DT103
P45 P45 P38



LEAF COFFEE TABLE MEDIUM
code DT104
P55 P55 P35



LEAF COFFEE TABLE BIG
code DT105
P110 P55 P35



LEAF FOOTREST
code DA914RO
P66 P55 P42



LEAF DINING TABLE
code DT114TK
P220/320 P100 P76



LEAF DINING TABLE
code DT113
P80 P80 P75



LEAF SOFA SINGLE SEATER
code DA940RO
P83 h108 h82,5 h38



LEAF SOFA TWO SEATER
code DA941RO
P154 h108 h82,5 h38



LEAF SOFA THREE SEATER
code DA942RO
P234 h108 h82,5 h38



LEAF COFFEE TABLE SQUARE
code DT117RO
P56 P56 P29



LEAF COFFEE TABLE RECTANGULAR
code DT116RO
P110 P60 P39



LEAF COFFEE TABLE ROUND
code DT118RO
P50 P49



LEAF POUF
code DA943RO
P43 P45



VENICE CHAIR
code DA850RO
P52,5 h58,5 h81 h46



VENICE CHAIR WICKER
code DA850WK
P52,5 h58,5 h81 h46



VENICE STOOL
code DAB892RO
P49 h54 h104 h75



VENICE STOOL WICKER
code DAB892WK
P49 h54 h104 h75



VENICE LOUNGE CHAIR
code DA888RO
P70 h67 h77 h41



VENICE ROYAL LOUNGE CHAIR
code DA889RO
P77 h84,5 h95,5 h41



VENICE BIG-ARM LOUNGE CHAIR
code DA890RO
P74 h74,5 h76 h41



VENICE LOUNGE TABLE LOW
code DT110
P80 P33



VENICE LOUNGE TABLE HIGH
code DT111
□50 □55



VENICE SINGLE SOFA
code DA904RO
□90 h91 h70 h43



VENICE TWO SEATER SOFA
code DA905RO
□172,5 h90,5 h75,5 h43



VENICE POUF
code DA917RO
□78 □78 □38



VENICE COFFEE TABLE BIG
code DT108
□78 □78 □34



VENICE COFFEE TABLE SMALL
code DT109
□48 □48 □34



DANA ARMCHAIR
code DA809RO
□62 h60 h77 h42



DANA STOOL
code DAB865RO
□55 h55 h104,5 h74



DANA SINGLE SOFA
code DA866RO
□76,5 h77 h75 h43



DANA TWO SEATER SOFA
code DA867RO
□160 h77 h75 h43



DANA THREE SEATER SOFA
code DA885RO
□185 h77 h75 h43



DANA SINGLE SUN LOUNGER
code DA868RO
□70 □206 □32



DANA COFFEE TABLE BIG
code DT097
□100 □55 □35



DANA COFFEE TABLE SMALL
code DT098TK
□50 □50 □42



CRU DINING CHAIR
code DA854
□53 h56,8 h79,5 h46,6



CRU DINING CHAIR FULL ALU
code DA854
□53 h56,8 h79,5 h46,6



CRU STOOL
code DAB855
□51,6 h56,5 h104,5 h75



CRU STOOL FULL ALU
code DAB855
□51,6 h56,5 h104,5 h75



CRU SINGLE SEATER SOFA
code DA863
□69,5 h69 h71,5 h37,5



CRU DOUBLE SEATER SOFA
code DA864
□143 h69 h71,5 h37,5



CRU COFFEE TABLE SMALL
code DT106
□51 □37



CRU COFFEE TABLE BIG
code DT107
□80 □28,5



EGA SINGLE SOFA
code DA845RO
□94 h80 h80 h46,5



EGA DOUBLE SOFA
code DA846RO
□195 h80 h80 h46,5

ATHENS COLLECTION
design Ed Van Engelen



ATHENS DINING CHAIR
code DA903RO
□62 h57 h75 h47



ATHENS SOFA ONE SEATER
code DA384RO
□95 h93 h70 h40



ATHENS SOFA TWO SEATER
code DA051RO
□163 h93 h70 h40



ATHENS DINING TABLE
code DT100
□240 □110 □78

LEE COLLECTION
design Ed Van Engelen



LEE ARMCHAIR
code DA812RO
□65 h52 h75,5 h45



METHOD DINING ARMCHAIR
code DA793RO
P61,5 h59 h78 h46



METHOD DINING ARMCHAIR WICKER
code DA793WK
P61,5 h59 h78 h46



METHOD STOOL
code DAB794RO
P57,5 h58,5 h105 h76



METHOD LOUNGE CHAIR
code DA795RO
P104 h90 h75 h42



METHOD SOFA
code DA796RO
P170 h90 h75 h42



METHOD DAYBED
code DA803RO
P167 h170 h75 h42



METHOD COFFEE TABLE SMALL
code DT087
P59 P59 P51



METHOD COFFEE TABLE MEDIUM
code DT086
P63 P63 P37



UTAH DINING ARMCHAIR
code DA777RO
P61 h58 h78 h46



UTAH STOOL
code DAB836RO
P56 h50 h101 h76,5



UTAH SINGLE SOFA
code DA837RO
P77 h93 h79 h42



UTAH DOUBLE SOFA
code DA838RO
P163 h93 h79 h42



DUB ARMCHAIR
code DA757RO
P61 h60,5 h77 h45,5



DUB STOOL
code DAB758RO
P56 h53 h98 h75,5



DUB LOUNGE CHAIR
code DA760RO
P79 h80,5 h73,5 h40



DUB SOFA
code DA761RO
P161,5 h80,5 h73,5 h40



DUB SUNLOUNGER
code DA787RO
P200 P76 P33



GALLEON CHAIR (W)
code DA804TK
P62 h54 h74 h46



GALLEON STOOL
code DAB8805TK
P54 h52 h103 h76



GALLEON LANTERN BIG
code DA776TK
P30 P32



GALLEON LANTERN SMALL
code DA776TK
P30 P27



GALLEON ROUND TABLE
code DT080
P70 P75
P80 P75



GALLEON SQUARE TABLE
code DT080
P70 P70 P75
P80 P80 P75



GALLEON BAR TABLE
code DT081/BAR
P70 P105



DROP CHAIR
code DA728RO
R57 h59 h76 h46



DROP CHAIR WICKER
code DA728WK
R57 h59 h76 h46



DROP STOOL
code DAB729RO
R56 h55,5 h103,5 h79



DROP ROUND TABLE
code DT069
R120/140 h76



DROP SINGLE SOFA
code DA746RO
R76 h77 h74,5 h42



DROP TWO SEATER SOFA
code DA747RO
R160 h77 h74,5 h42



DROP SINGLE SOFA MAX
code DA762RO
R90 h90 h85 h44,5



DROP SINGLE SOFA MAX WICKER
code DA762WK
R90 h90 h85 h44,5



DROP TWO SEATER SOFA MAX
code DA763RO
R180 h90 h85 h44,5



DROP TWO SEATER SOFA MAX WICKER
code DA763WK
R180 h90 h85 h44,5

RIO COLLECTION
design Ed Van Engelen



RIO DINING CHAIR
code DA639RO
R57 h58 h79 h46



RIO LIGHT CHAIR
code DA722RO
R56 h57 h78 h46,5



RIO STOOL
code DAB683RO
R56 h55 h102 h78



RIO BENCH
code DA725RO
R146 h60 h79 h45,5



RIO EVO SINGLE SOFA
code DA718RO
R73 h77 h76 h40



RIO EVO DOUBLE SOFA
code DA719RO
R160 h77 h76 h40



RIO BOLD SINGLE SOFA
code DA764RO
R80 h80 h76 h40



RIO BOLD DOUBLE SOFA
code DA765RO
R170 h80 h76 h40



RIO SUN LOUNGER
code DA720RO
R71 h200 h30



RIO DAY BED
code DA730RO
R166 h157 h75 h41



RIO SMALL ALU COFFEE TABLE
code DT040
R55 h45 h40



RIO MEDIUM ALU COFFEE TABLE
code DT041
R70 h56 h37



RIO BIG ALU COFFEE TABLE
code DT042
R100 h70 h34



RIO TABLE ALUMINIUM TOP
code DT056
R200/220/240 h100 h75
R160/180 h90 h75



RIO TABLE CERAMIC TOP
code DT056
R200/220/240 h100 h75
R160/180 h90 h75



RIO TABLE TEAK TOP
code DT056
R200/220/240 h100 h75
R160/180 h90 h75



RIO TABLE IROKO TOP
code DT056
R200/220/240 h100 h75
R160/180 h90 h75



RIO ELIPSE TABLE CERAMIC TOP
code DT071
R245 h97 h75



RIO SQUARE TABLE CERAMIC TOP
code DT044
R70/80 h70/80 h75



RIO SQUARE TABLE ALUMINIUM TOP
code DT044
R70/80 h70/80 h75



RIO BAR TABLE
code DT043BAR
R60/70 h60/70 h110



GREEN DINING CHAIR
code DA737RO
R62 h57 h75 h47



GREEN STOOL
code DAB738RO
R57 h56 h102 h82



GREEN SINGLE SOFA
code DA739RO
R85 h83 h80 h43



GREEN DOUBLE SOFA
code DA740RO
R150 h83 h80 h43



GREEN OVAL TABLE
code DT070
R180/200/220/240 R110 R76



GREEN ROUND COFFE TABLE
code DT067
R50 R30



GREEN SQUARE COFFE TABLE
code DT068
R65 R65 R30



BARDOT FLOOR LAMP 1
code DA933WK
R170 R170 R200



BARDOT FLOOR LAMP 2
code DA934WK
R80 h80 h170



BARDOT LOW FLOOR LAMP
code DA935WK
R45 R110



BARDOT HIGH FLOOR LAMP
code DA936WK
R45 R170

FLOWER TABLE
design Edi & Paolo Ciani



FLOWER ROUND TABLE
code DT094
R60 R75



FLOWER ROUND BAR TABLE
code DT095BAR
R60 R110



LANTERN SMALL
code DA741RO
R34 R23



LANTERN BIG
code DA742RO
h50 h35



LANTERN STAND LOW
code DS726
R34 h34 h70



LANTERN STAND MEDIUM
code DS727
R39 h39 h100



LANTERN STAND HIGH
code DS728
R42 h42 h120

PORTOFINO COLLECTION
design Edi & Paolo Ciani



PORTOFINO CHAIR
code DA492RO
R57 h60 h79 h45



PORTOFINO STOOL
code DAB492RO
R57 h57 h113 h75.5



PORTOFINO SINGLE SOFA
code DA681RO
R77 h77 h75 h40



PORTOFINO DOUBLE SOFA
code DA682RO
R170 h77 h75 h40



PORTOFINO COFFE TABLE
code DT032
R100 R70 R36

THREE TOES TABLE
design Edi & Paolo Ciani



THREE TOES ROUND TABLE
code DT092
R60 R75



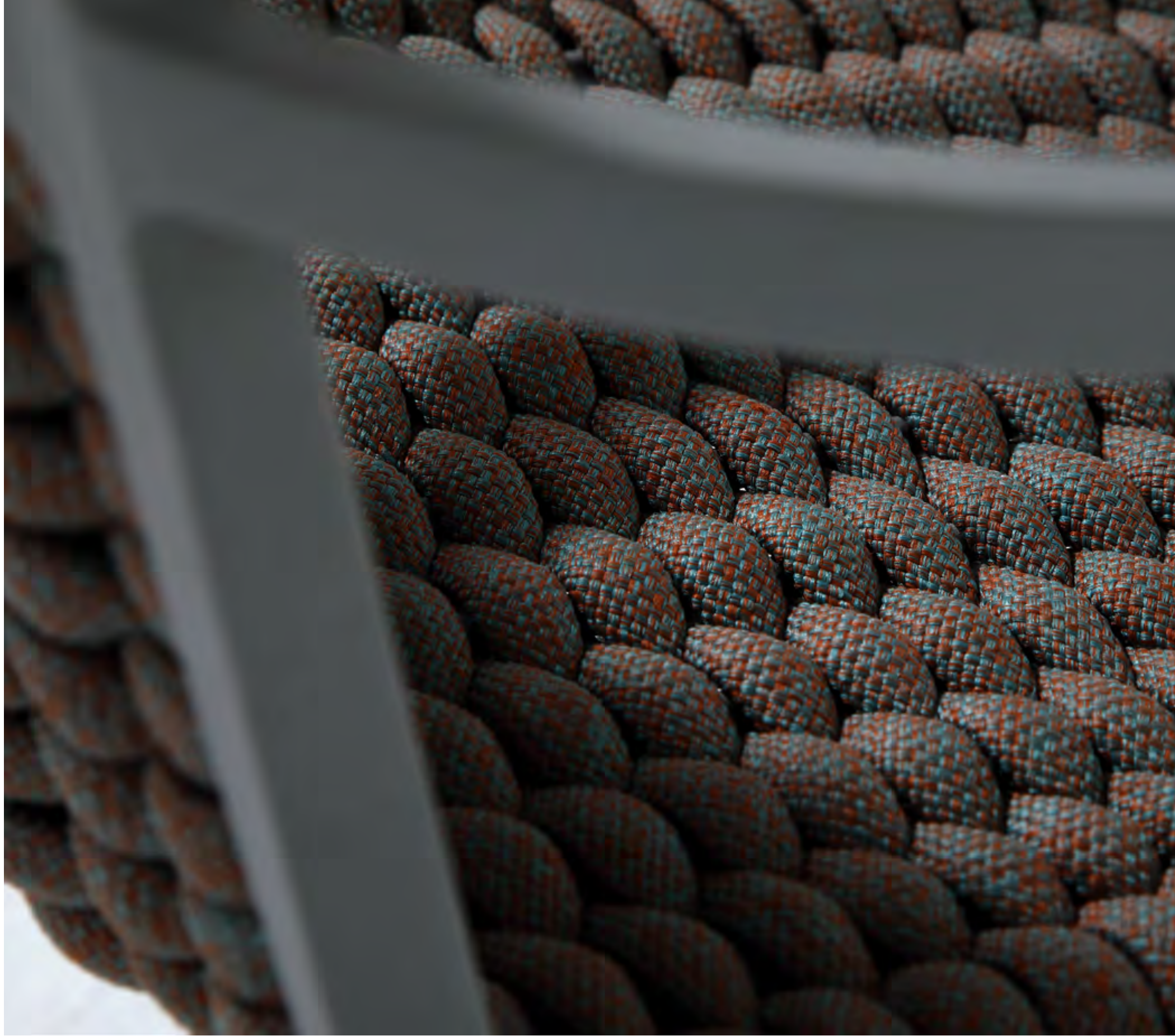
THREE TOES SQUARE TABLE
code DT092
R65 R65 R75



THREE TOES ROUND BAR TABLE
code DT093BAR
R60 R110



THREE TOES SQUARE BAR TABLE
code DT093BAR
R60 R60 R110



MATERIALS & FINISHES

ROPES

colors shown in this section are available in all displayed shapes and sizes

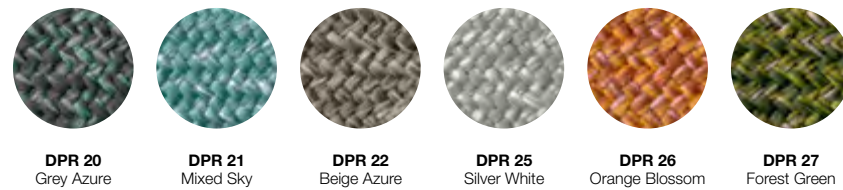
All Weather Mesh Rope



All Weather Olefin Rope



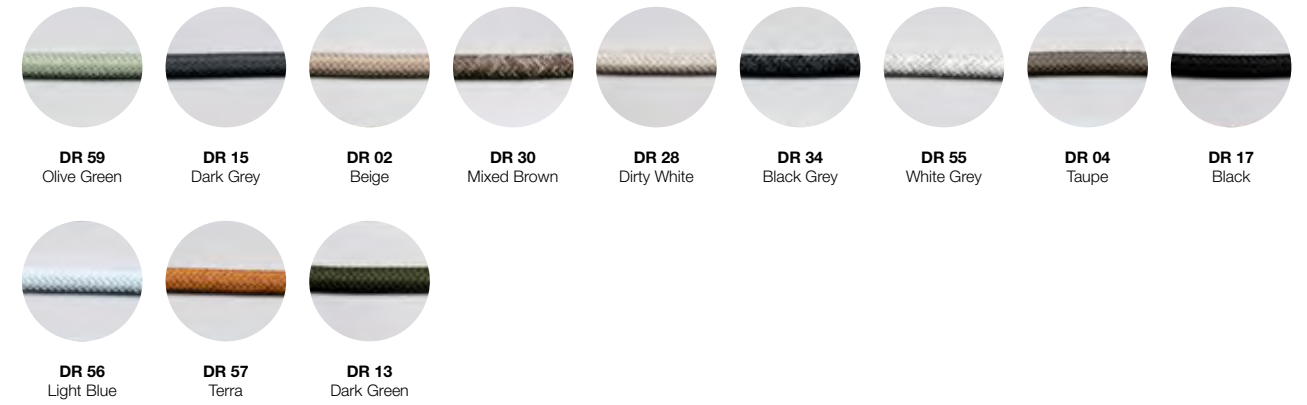
All Weather Polyester Rope



Nautical Weaved All Weather Olefin Rope



Round Rope Mesh



Round Olefin Rope

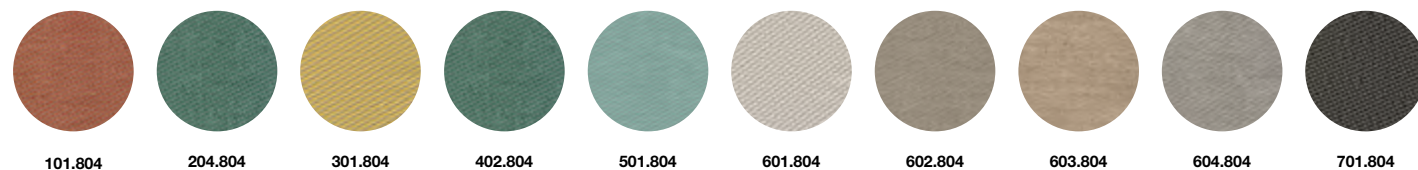


Round Twisted Wicker



FABRICS

Axroma [suitable for upholstery and cushions]



101.804 204.804 301.804 402.804 501.804 601.804 602.804 603.804 604.804 701.804



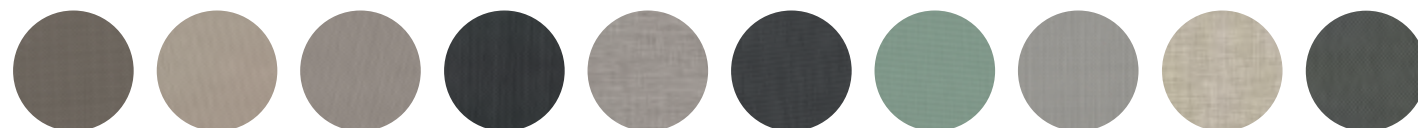
703.800 704.800 705.800 706.800 13737015 13737820 17737014 403.804 703.804

Axroma Alpine [suitable for upholstery and cushions]

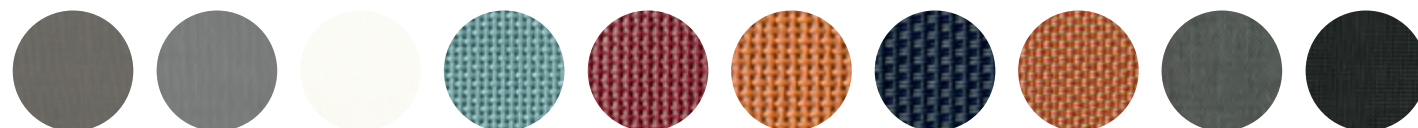


702.809 Andes Greystone 601809 Atlas Sand 101809 Chianti Red 603809 Glacier Ice 701809 Highland Charcoal 602809 Piana Flax 401809 Verdigris Jade

Mesh [suitable for upholstery and cushions]

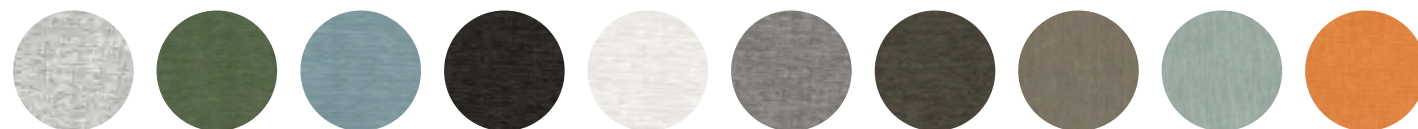


11403 DT 044 DT 047 DT 052 MS 079 T 11141 T 11161 T 11497 X 22044 X 22049



X 22066 X 22069 X 22079 30811096 30811131 30811132 30821085 MS019 MS125 X22050

Sunproof [suitable for upholstery and cushions]



COPACOBANA 164 KITSILANO 070 SOUTHEND 040 SOUTHEND 093 SOUTHEND 130 SOUTHEND 161 SOUTHEND 165 SOUTHEND 168 SOUTHEND 221 VENA0 101



VENAO 144 VENA0 165

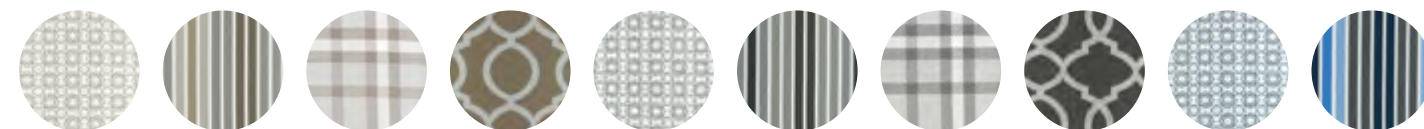
Pengi Acrylic [suitable for upholstery and cushions]



AD1150040 AD1150074 AD1150082 AD1150167 AD1150169 AE2150009 AD1150016-00 AD1150074 AD1150075 AD1150171

PILLOW FABRICS

Axroma



602.205 Harley Hemp 602.201 Parker Stripe Hemp 601.208 Tartar Hemp 602.204 Vanity Hemp 702.205 Harley Charcoal 702.201 Parker Stripe Charcoal 701.208 Tartar Charcoal 702.204 Vanity Charcoal 506.205 Harley Midnight 506.201 Parker Stripe Midnight



502.208 Tartar Midnight 506.204 Vanity Midnight 502.205 Harley Lakeside 502.201 Parker Stripe Lakeside 501.208 Tartar Lakeside 502.204 Vanity Lakeside 202.205 Harley Tuscan 202.201 Parker Stripe Tuscan 201.208 Tartar Tuscan 202.204 Vanity Tuscan



102.205 Harley Garnet 102.201 Parker Stripe Garnet 102.204 Vanity Garnet

METAL FRAME COLORS

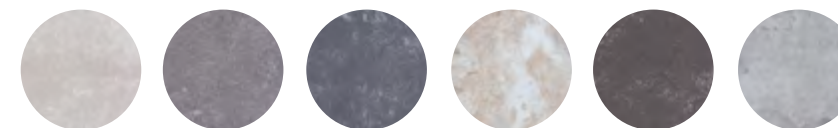


Black Antracite Brown Dark Green Taupe Silver White Hellrosa



Blue Moon Olive Green Light Green Coral Red Noisette Orange Yellow Mustard Erracota

CERAMIC TOP



DK 05 Moon DK 06 Granite DK 07 Brut DK 08 Rome DK 09 Dark DK 10 Rock

CARE INSTRUCTIONS

Ropes

Mesh Rope is made from complex fibre strings strengthened with filament yarns that give them a durable and resistant structure, while our Polyolefin rope is made from highly durable synthetic resin yarns. The structure of our ropes makes them stain-resistant and easy to clean. In case there is a spot to clean, please use following instructions: Non-greasy marks: warm water spot clean with half a spoonful of any standard washing powder or liquid (non-bleach) in a cup of hot water. Blot the stain with a cloth or a sponge dampened with this solution. Once the spot is removed, sprinkle the area with clean water to remove any possible traces of washing powder or liquid. Do not use stain removers. Oil or grease spots: butter, oil, lipstick, and the like will not penetrate the yarn, so it can easily be cleaned in the same way as mentioned above.

Do not use high-pressure water spray equipment to clean the furniture in any case but use a general gardening hose instead if needed. Our resist sunlight, saltiness, sunscreen cream, abrasion, sweat, stains, etc. for many years and provide worry-free maintenance.

Fabrics

We only use the best-quality mesh, acrylic, and olefin fabrics, which have proven their durability in daily use. All fabrics have been successfully tested by following the ROHS and REACH test standards. Cleaning the fabrics requires not more than lukewarm water, a cloth, and, on some occasions, a mild detergent. The fabrics are designed so that no dirt or water can penetrate the fibers, so simply wipe off any dirt with a (lukewarm) wet cloth.

Storage

When protected by a cover or stored indoors, make sure the fabrics and inner fillings of the cushions are completely dry to prevent possible infection by mold or fungus.

Aluminium and Steel

Clean aluminum and steel furniture parts with water, mild soap, and a sponge. After cleaning, rinse the furniture with plenty of water to remove any possible residue.

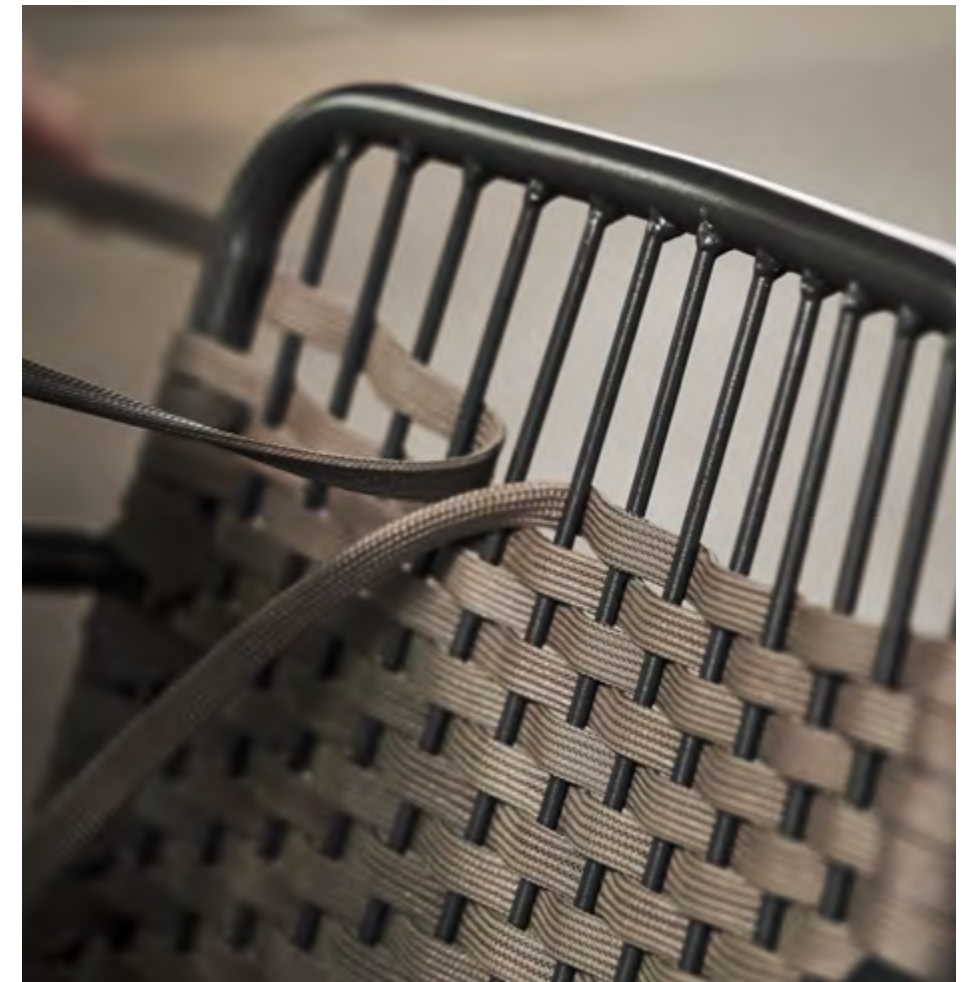
Teak

Teak is easy to clean with a combination of lukewarm water and soda. Use a soft brush to gently clean the affected part of the product. The color of teak, by nature, turns over time into a nice silver/grey patina. This does not affect the durability or weatherproof resistance of the product. It is a cosmetic change, which is liked by many. In case you wish to remain the original color, there are various products on the market to help achieve this. Products like teak protector and teak oil, as well as various teak repairs. When using a cover for your teak product, make sure you do not close the product airtight and leave some room for the teak to "breathe." This prevents mold or fungus growth, which can permanently damage the product



PRODUCTION PROCESS

- Cutting
- Bending
- Welding
- Grinding
- Polishing
- Coating
- Weaving
- Qc
- Packing





DESIGNERS



Ed Van Engelen _Netherlands

After his graduation at the Design Academy Eindhoven in 1988 he has been working as a designer for international companies for more than 20 years, mostly in garden furniture related companies where he was responsible for the designs of in and outdoor products. Since 2008 he is working independently for leading outdoor and decoration brands worldwide.

In this field he has won some international job awards and many of his designs have been commercially successful in the past years. As an experienced designer he knows the ins and outs of all kinds of materials and can be involved in the process from the first sketch as far as the last specifications in the factories.



Edi e Paolo Ciani _Italy

Product and interior designers, they deal with design of furniture and articles of Industrial Design for over 30 years.

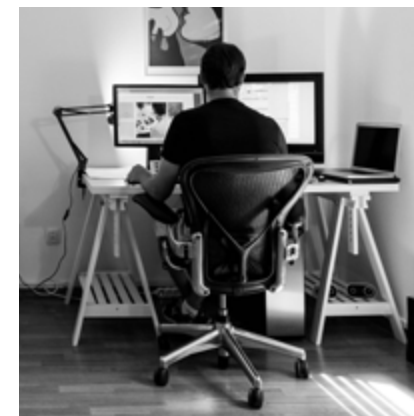
Since 1987 Ciani's brothers create and develop products for leading companies in the furniture for home, for office, for contract and outdoor. Given their long experience in the design furniture industry, they are able to offer assistance to customers from the first concept about each project up to technical and production consultancy.



studioPANG _Italy

Fabio Damiani and Marco Quistini set up studioPANG in 2012, based on the shared idea that by combining diverse passions and skill sets, the approach to the project is enriched with new ideas and perspectives.

Design, architecture and communication are, first and foremost, opportunities for comparing and contrasting, before being channelled into the project. StudioPANG is a workshop – one that is constantly engaged on researching and developing ideas and projects; an open, dynamic environment that leverages a wealth of different experiences to give rise to a versatile and multi-faceted business.



In-House Lab

Our Research & Development office is constantly on the move to respond promptly and with attention to the multiple requests of the market, carrying out meticulous and careful work in creating perfectly suitable products for the outdoor world.

GRAPHIC DESIGN: **studioPANG**

